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San Care Thinks Small

High Tech Delivery Systems

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Skin Care Thinks Small to Deliver

High-tech delivery systems and active ingredients that slow signs of aging have prompted advanced marketing claims. Yet the future of skin care depends on further advancements in delivery methods, such as medical microneedles.



BY LESLIE BENSON

INSIDE TRACK

- R&D will borrow ideas from the medical field, materials science, tood and environmental industries for future skin care ingredients and delivery system innovations.
- If will be much more difficult to introduce a new ingredient to the market, due to growing global regulations, so companies will look much closer at how the "old" ingredients could work better.
- Similar metal or polymer microneedies being researched in the U.S. and Europe for use in cost-effective, mass immunizations may enable new delivery methods for antiaging skin care actives and other ingredients.

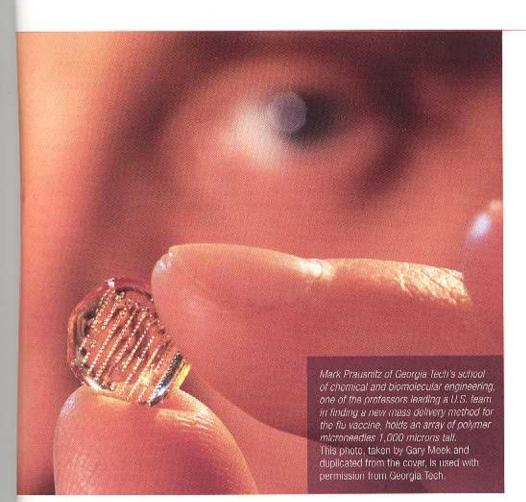
owl" analogies such as the chicken and the egg question—Which came first?—stumped several interviewees recently when GCI magazine asked skin care brand owners, research scientists, ingredients suppliers and distributors: Which comes first—active ingredients or their delivery systems? In most cases, responses were all-encompassing, indicating the importance of each component in its own right, sometimes independent but always reliant on the other to uphold a product's efficacy and, therefore, its marketing claims.

But from GCI magazine's more than 17 in-depth interviews about the subject, four major factors made their presence known—the "4Rs of delivery—right chemical, right site, right concentration, right period of time," as noted by Johann Wiechers, PhD, president of the International Federation of the Societies of Cosmetic Chemists (IFSCC). These 4Rs define the future of skin care, encompassing most of the marketing claims consumers encounter, as well as outlining the importance of actives and their delivery systems, simultaneously. Like the chicken

and egg cycle, you really can't have one without the other.

"Usually the active gets the credit for the efficacy, but it must be delivered in a safe, stable and effective fashion. That is the role of the base and the delivery system," says Konstantinos M. Lahanas, PhD, director of innovations for Limited Brands' Beauty Avenues, a personal care sourcing company serving Victoria's Secret, Bath & Body Works and third-party customers. "In the end, what matters is the value added in the product to attract consumers to purchase the product."

A term borrowed from the pharmaceutical industry by way of delivery methods for smart drugs with time-release dosages, the concept of delivery systems for actives is just as important when it comes to skin care. This year's delivery advancements have paved the way for other innovations too, including high-tech ingredients that trigger cellular functions and, in some cases, slow the signs of aging. These aspects work together to ensure that a consumer's emotional and financial investment in a new product is worth it. After all, consumers expect claims to be backed up with efficacy.



The "4Rs" of delivery—right chemical, right site, right concentration, right period of time—define the future of skin care.

Anne-Laurie Rodrigues, marketing manager of Cognis France's Laboratoires Sérobiologiques (LS), understands the pressures consumers place on brands for fast and potent results. "Consumers today have more product and service options than at any time in history. Information and transparency are crucial to enabling them to compare benefits and risks," Rodrigues says. "Finding differentiatingbut also credible, understandable and relevant claims-to develop products with immediately perceivable benefits represents a big challenge for the cosmetic industry for both suppliers and manufacturers.

"The rise of the cosmeceutical brands, or so called 'doctor' brands, has recently witnessed consumer appeal," she continues, "[To serve this consumer hase], an increased number of active ingredients are being incorporated into products, promising a sustainable growth of cosmeceutical skin care products and challenging active ingredients suppliers. Cosmetic manufacturers are therefore constantly seeking even more effective and innovative cosmetic ingredients that combine identified mechanisms of action, demonstrate benefits and perfect skin tolerance in line with cosmetic regulation."

Buzzing About Actives

Peptides—chains of amino acids that offer various skin care benefits and signal a body's cells to perform specific functions—have been a hot skin care active because of their flexibility and performance. "There are peptides that firm the skin and reduce the appearance of wrinkles; there are others that combat the effects of stress, while others help reduce circles under the eyes, and still others that help the appearance of the skin's barrier," offers Beauty Avenue's Lahanas.

Polypeptide 153 by Voss Laboratories' Amatokin brand, for example, is a serum that triggers adult cell renewal using the stem cell reservoirs in one's own skin, particularly useful in antiaging formulas.

And according to Freeze 24-7's CEO and founder, Scott Gurfein, multifunctional antiaging skin care products fuel the growth of the skin care category. On the other side of the globe, France's LS has developed two new tetrapeptides, dermican and syniorage, to enhance skin elasticity, firmness and radiance. In vitro tests and clinical trials with middle-aged female volunteers determined the actives' efficacy after a few months of treatment.

Looking to the future, Rodrigues says LS has focused its R&D efforts on reducing neurogenic inflammation. "This has led to the development of an upcoming peptidic active ingredient aimed at decreasing nerve stimulation, thereby helping to relieve sensitive skin by reduction of cutaneous hyper-reactivity to environmental factors or stimuli," she says.

Another system aiming to improve the signs of aging on the face and body is Skinmimics, novel active ingredients by Germany's Evonik Goldschmidt GmbH. Five years in the making, the system is designed to moisturize, protect and regenerate mature skin, says Betty Santonnat, global marketing manager of actives. "Skinmimics is composed of unique ceramides and the newly identified sphingokines molecules," she says. "It is able to optimize the total epidermal water management system acting at three levels:



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It repairs the skin's own water protection barrier; it activates the skin's own water natural moisturizing system; and it increases the glycerol and water transport mechanism"

France's Silab, a research company providing bioactives for skin care and other markets, also recently released several new antiaging ingredients. Introduced during In-Cosmetics 2008 in Amsterdam, Netherlands, Papilactyl D, from the African tiger nut plant, reinforces the elastic properties of skin tissue to prevent wrinkles, according to M. Cruchon, CEO. Silab Inc. The company tested the efficacy of the product's claims in house. Thanks to its R&D department, which represents a third of its workforce, Silab has launched several other new actives-including Longevicell, from the Mediterranean myrtle shrub flower, which revives cellular metabolism and communication to preserve the functions of skin tissues; and Heliomoduline, made from cottonseed peptides, to help in the skin's DNA repair process in response to exposure to UV rays.

But how do these active ingredients get to their final destination? That's where delivery systems come in:

Nano Delivery Systems

Nanotechnology, one type of delivery system, involves nanometer-sized particles of ingredients, about 100,000 times smaller than the width of a human hair, that penetrate deeper into the skin's layers to repair tissue and deliver other beneficial effects.

But nanotechnology isn't the only hot button spurring R&D formulators to action.

Emulsions—droplet-sized semi-solid liquids that topically deliver products to the skin, during which active ingredients can penetrate the top layers for their desired



effect—are growing in sophistication.3 Select body lotions in P&G's Olay line, for example. utilize mineral spheres to deliver ingredients.

According to P&G Beauty's Mary Johnson, principal scientist, and Eric Admiraal, Olay brand manager, P&G Beauty first identifies a skin care active by in vitro methods and then designs a delivery system for in vivo testing to complement it. "We have also carefully designed our products to prevent interactions that could limit delivery of actives to skin. For example, we avoid product components that could complex with an active, thus impeding skin penetration," say Johnson and Admiraal, "In addition, solvent types and levels are selected to maximize the partitioning of the active out the solvent and into the skin."

Denise Elias-Costrini, global marketing manager of the Amerchol Corporation, a subsidiary of The Dow Chemical Company, says Amerchol conducted lab evaluations with actives such as vitamins A and C to validate the benefits it promotes for its new SatinFX delivery system, which the company launched at In Cosmetics earlier this year. This encapsulation technology stabilizes hydrophobic and hydrophilic actives over time, preventing oxidation and discoloration of the finished formulation, she says. By shaking the system, it forms multilayer vesicles that encapsulate an active, improving its stability and efficacy. The vesicles break, says Elias-Costrini, when they are rubbed on the skin. "This also allows the encapsulation of 'incompatible' ingredients such as dihydroxyacetone (DHA) and amino acids, which can be used to create a sunless tanning product that also provides antiaging benefits," she adds.

Croda Inc. also released two new advanced delivery technologies. Crodafos CES slows down the water evaporation. of an emulsion on the skin, and the lipid and water-soluble Arlasolve DMI-PC. derived from corn syrup, is effective in the delivery of difficult-to-dissolve functional materials, according to Mark Chandler, technical manager of Croda Inc.'s skin care innovations lab. However, Chandler says that even with measurable clinical testing taking place, challenges abound when working

with skin care delivery systems. "There are no one-size fits all systems. What worked for the previous material may halt delivery of the next material of focus," he says. "The formulator must be willing to work with unfamiliar emulsion systems and delivery vehicles to obtain success. In the process, though, the formulator may not only build a more effective product but also may design one that has differentiated aesthetics."

Wiechers notes, "Cosmetic scientists generally do not want their cosmetic

> active ingredients to penetrate all the way through the skin into the systemic circulation ... Functional ingredients such as UV filters should remain on the skin surface ... Other functional ingredients, such as antioxidants, skin lightening ingredients and molecules with antiaging properties, often exert their activity in the viable epidermis or even the dermis."3 Wiechers says advanced skin care ingredients must be paired with accurate delivery systems to reach a site of action without being "inactivated by metabolism" or concentrated so much that "the effect starts to become toxic."4

Niadyne, Inc. develops cosmetic products under its Nia 24 skin care brand under the same guidelines and practices as its pharmaceutical products, and formulates with a proprietary delivery technology. "Our micronutrient delivery system brings a continuous release form of niacin to the skin," says Myron Jacobson, PhD, chief scientific officer. Niadyne, Inc. "Our Pro Niacin molecule contains a lipophilic-or fat-loving-tail so that it can penetrate the skin,"

Of course, once formulators have overcome their R&D challenges and successfully reached the 4Rs of delivery, it is time for marketing departments to promote the new product's claims.

Compounding Claims

Karen Newman, group editor in chief of GCI magazine, writes that marketing delivery systems together with active ingredients, rather than separately, is important, because "delivery systems exist to improve the efficacy of an active in a formulation."5 This dual marketing also makes more sense to consumers.

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MIRACLE MICRONEEDLES

Since 1995, Mark Prausnitz, PhD, professor in the school of chemical and biomolecular engineering at the Georgia Institute of Technology, and his graduate students, have been researching microneedles, novel systems of needles thinner than a human hair, in some instances, that penetrate the top layers of the epidermis without significantly irritating nerve endings for delivery of vaccines and other ingredients. If SCC president, Johann Wiechers, says microneedles could be used for cosmetic or skin care purposes in clinical settings, and later, with further research, in mass products for home use. "Also, continual use of the microneedles in the same location on the skin could firm skin over time and improve elasticity—a possible secondary benefit of using them," Wiechers adds.

Sonior graduate researcher Sean Sullivan has studied the use of polymer microneedles as a delivery system in the Prausnitz lab for five years. 'Really, there are three types of microneedles.' he says. 'The most prominent is made of solid metal (titanium or stainless steel). One method to using this kind is to coat the needles with a drug, and the ingredients come off in the skin. The holes in your skin heal within an hour, but with this method, there's a limited amount of a drug desage that can be delivered, because the drug is actually on the microneedles. The second method is to puncture the skin with the microneedles, take them



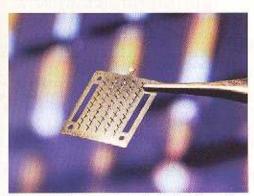
Researchers Mark Propertitz, left, of Georgia Tech, and Richard Compans of Emory University, right, are leading efforts to develop a now way to district the flu vaccine using micronocoles. Photo used by permission from Georgia Tech by Gary Mark.

out and then place a patch with a cream [a protective dressing] containing a drug dosage over the holes to be absorbed by the skin. To close up, the holes need air, so the patch prevents this from occurring right away. This is probably the best option for skin care."

Sullivan says the second type of microneedles, ones with hollow tubes, allow for controlled delivery of larger drug dosages, and the third type, polymer microneedles, (which Sullivan works on at Georgia Tech), encapsulate drug dosages within the polymers Themselves, which dissolve once inside the skin to release the drug into the body. "I like to compare polymer microneedles to the process of making flavored ice cubes," Sullivan says. "The water you pour into a tray that eventually freezes is like the polymer. The flavoring you pour into the water is like the drug. Eventually, the ice dissolves, delivering the flavor/ingredient."

Currently researchers including Suttivan's instructor, Prausnitz, and Richard Compans, principal investigator for the nowly founded Emory University/University of Georgia Influenza Pathogenesis & Immunology Research Center, are leading a U.S. team to find new ways to deliver the flu vaccine using microneedles. They received grants from the National Institutes of Health for millions of delivers to develop a transdermal patch of microneedles containing the vaccine. They hope to design patches that lower the cost of mass immunization, losson discomfort and allow for long term storage. European scientists have followed suit. In February 2008, French company Sandii Pasteur, the vaccines division of Sanofi-Aventis Group, submitted a proposal to the European Medicines Agency to deliver the first influenza vaccine using microneedles, developed by New Jersey's Becton, Dickinson and Company. The technology is still under review.

In addition to delivering vaccines, some researchers have discussed using microneedles to deliver diabetes medication or help treat esteoporosis through hormone injections. If successful, this research may lead to innovations in the skin care industry, as well, via physicians' delivery of antiaging actives, for instance, to patients using painless microneedles. 'If you look at a mokel sideways, the needles are less than half the length of that," says Sullivan. 'I've inserted microneedles into myself and others. They give 10% of the overall sensation of our regular control needles, but they're not painful. They don't go deep enough into the skin to reach nerve endings,"



Microneedles photo used by permission from Georgia Tech; photo by Gary Mcck.

in this area of skin care is yet to be reported.

However, Sullivan and pharmacist-by-training Wicchers agree that marketers of such novel delivery systems should be required to change the term used to describe the technology. "At the beginning, researchers thought using the word 'micro' would be enough, because it's the terminology we use in this industry, but when someone hears the word 'needle,' they jump back," says Sullivan. "So what I think will happen is that people will use a different word like 'microprojection,' although, that doesn't tell you directly what it is. It doesn't say, 'This is a delivery system.' "

Sullivan believes the skin care market will be ripe for such technology once it has been researched further, but currently, he notes that microdermabrasion treatments deliver just about the same treatment. "Microdermabrasion removes the top layer of skin and allows for a dose of active ingredients to be delivered, often in cream form," he says. "That's probably a belter method for skin care delivery right now."

However, microneedles for use in mass skin care applications may not be too far off in the future. The Tyndail National Institute already fabricates silicon and polymeric microneedles for use in biomedical applications. Similarly, Israel's NanoPass produces MicroPyramid microneedles made of hollow silicone crystals for intradermal injections and cosmetic enhancement.

Horst Liebt has paved the way, as well, founding Dermaroller in 1999, a brand selling a rotler made of microneedles for turne-use on the face, neck and décolleté. According to the company's Web site (www.dermarollecde), the device consists of plastic discs of 192 stainless steel microneedles, placed in eight rows. A medical adhesive bonds the device together, and attached to a plastic handle, it looks like a fint roller brush with tiny needles meant to puncture the skin and allow for absorption of the company's antiaging skin care products. However, Dermaroller is one of the first companies to have delived into microneedle usage for skin care delivery, so side effects and results of such technology have yet to be defined. Further investigation

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"There is a closer relationship with less of a push-pull effect now," says Art Rich, president and CEO of A. Rich Development, LLC. "Marketers are aware that new technologies will provide the edge that will peak the consumer's curiosity and interest, R&D is sensitive to the marketing plan to use rechnology and sees the technical efforts being translated to marketing promotions."

However, when marketing complex scientific technology, more simplistic and gradual advertising campaigns may boost consumers' understanding of a product line. Such was the case with luxury skin care line Amatokio. Gina Daines, director of marketing, Voss Laboratories, says although the company launched the Amatokin brand in January 2007 at Sephora's flagship Champs Elysées boutique in Paris, it opted for a slower, multitiered PR approach in the U.S. to alleviate any confusion behind the products. Amatokin is just now advertising in print, and promoting the method in which the products work with skin stem cells to boost their renewal.

Cellular renewal claims are not limited to Amatokin. PerriconeMD Cosmeccuticals (with StimulCell, composed of proteins, peptides and lipids that mimic signals delivered by skin's stem cells for cell proliferation); Christian Dior (with marine-based actives in Capture R60/80 XP); and suppliers such as Mibelle Biochemistry (with PhytoCellTec Malus Domestica, a patent-pending active based on apple stem cells that may ensure the longevity of human skin cells) are offering products with these claims.

When Peter Lamas, founder of Lamas Beauty Intl., realized that antiaging peptides were growing in popularity in the skin care market, his R&D team began working with a tripeptide from Brazil's temple viper snake, to be released by winter 2008. "Unlike Botox, which paralyzes the muscles, this constricts the muscles, which is more comfortable for the user and still allows limited movement," Lamas says. Using an active that limits muscular reaction when showing emotion may reduce this loss of skin clasticity, he says.

Likewise, companies serving the medical field also understand the importance of daily skin care, and are turning to physiciantargeted brands into mass consumer branches, Dermazone Solutions, which sells clinical formulas to the medical field through its Celazome brand, expanded in 2003 by opening a consumer product division. Kara Vita, offering some of the formulas it sells to physicians. The formulas use patented nanotechnology, Lyphazome, to time-release pharmacentical-grade botanical actives, such as algae and pincapple extracts, through encapsulation to the skin. "We've had liposome-based microsphere technology for more than 14 years now," says Deborah Duffey, president of Dermazone Solutions, "We started in topical dermatological products, and now, with our all-natural encapsulation nanotechnology, we have the ability to move into nutraceuticals (vitamins and supplements)."

"We build our formulas on potency, penetration and purity," Duffey says. And those formulas include an array of advanced cosmetics and cosmeceuticals that feature proprietary ingredients delivered with Dermazone's Lyphazome nanotechnology.

Whereas some companies focus on innovative delivery systems, Niadyne, Inc.'s Jacobson is one researcher who believes ... "the key

feature is the benefit obtained from
the product. The delivery system
used to achieve the benefit is
clearly secondary to a consumer."
However, even with proven,
aggressive marketing claims,
Freeze 24-7's Gurfein believes
that "generally, the consumers
stay within their comfort
zone, so the challenge on the
marketing side to get them to try
the product is not easy."



Teamwork

All of the companies GCI magazine interviewed reiterated the importance of closely tied R&D and marketing departments, a working relationship that has grown in recent years with the expanding demand for advanced skin care claims. "Recognizing formulators" need to improve the stability and delivery of active ingredients and consumers' increasing demand for multifunctional skin care products, our marketing and R&D departments worked together to identify the technology behind SatinFX ... and to successfully launch it in the market," says Amerchol's Elias-Costrini.



"Having a great idea, knowing how to implement it and demonstrating compelling business reasons are excellent starting points when advising our marketing clients," Lahanas says. "This approach aligns the various teams up front and defines goals and expectations, thus reducing duplication, cancellations, setting of priorities ... achieving far greater speed to market."

When his brand launched Freeze & Go in 2007, Gurfein says his marketing and R&D teams also worked closely to merge ideas—including performance-based cosmeccutical formulation, portability and visually appealing packaging. "This product hosts a specialized delivery system for smooth application, a multilayered optical complex for increased luminosity and a proprietary treatment formula that provides a protective antioxidant shield," he says. "Potency is important, Pricing has little to do with it."

In Germany, three technology pillars—chemistry, biotechnology and plant extracts—determine Evonik's range of ingredients. "Performance and market-driven research within our organization is key," Santonnat says. Such is the case with the majority of players on the skin care field.

GCI

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